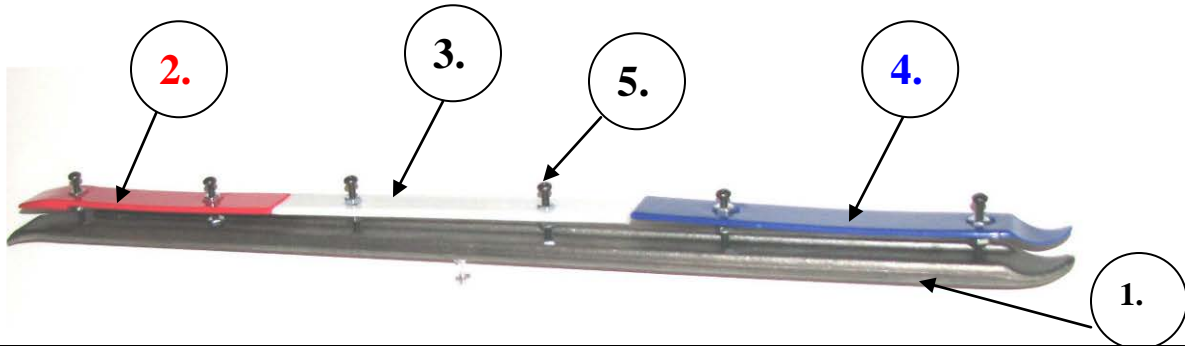




# TUFFBAR

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## PART AND OPERATION LIST

## #70208 TUFFBAR ASSEMBLY

### PARTS

1. 70208-1 FORGED BAR
2. 70208-2 FRONT PLATE---RED
3. 70208-3 CENTER PLATE-WHITE
4. 70208-4 REAR PLATE-----BLUE
5. 70208-5 #8-32 X 1/4" BUTTON HEAD MACHINE SCREW (6 )

### OPERATION

- A. MADE FOR USE ON RIM CLAMP MACHINES AND ALLOY RIMS.
- B. TUFFBAR SHOULD BE USED BY EXPERIENCED PERSONEL FOLLOWING RIM CLAMP MACHINE SAFETY PRECAUTIONS.
- C. USE TIRE LUBRICANT TO REDUCE FRICTION.
- D. REMOVE WHEEL WEIGHTS FROM RIM BEFORE USING TOOL.
- D. DO NOT USE EXCESSIVE DOWNWARD PRESSURE TO MOUNT TIRE WALL ON THE MACHINE DUCKHEADS.
- E. **IMPORTANT: CHECK SCREWS FREQUENTLY FOR TIGHTNESS.**
- F. USE .093" (3/32) HEX ALLEN WRENCH FOR SCREWS.

### ASSEMBLY

#### WHEN REPLACING TOP PLATES ASSEMBLE AS FOLLOWS:

1. PLACE WHITE PLATE ON BAR, **DO NOT TIGHTEN SCREWS.**
2. LOCATE FRONT (**RED**) PLATE CURVED SECTION FLUSH WITH MATING CURVED SECTION OF THE FORGED BODY AND TIGHTEN.
3. LOCATE REAR (**BLUE**) PLATE TO MATCH CURVED SECTION OF THE FORGED BODY AND TIGHTEN.
4. TIGHTEN SCREWS IN WHITE PLATE.